

1107- AGGREGATES FOR BACKFILL

SECTION 1107

AGGREGATES FOR BACKFILL

1107.1 DESCRIPTION

This specification covers aggregate for backfill. Use this when structures, pipe, mechanically stabilized earth (MSE) walls (panel or modular), underdrain, permeable or crushed stone backfill requirements are specified in the Contract Documents.

1107.2 REQUIREMENTS

a. Structures or Pipe.

(1) Composition. Provide singly or in combination sand, gravel, or crushed stone. Consider limestone, calcite-cemented sandstone, rhyolite, basalt, and granite as crushed stone.

(2) Quality¹.

- Soundness², minimum (KTMR-21) 0.85
- Wear³, maximum (KTMR-25) 45%

For Structures Backfill Only:

- Coarse Aggregate Angularity⁴, minimum (KT-31) 75%
- Fine Aggregate Angularity⁴, minimum (KT-50) 40%

¹Crushed aggregates with less than 10% material retained on the No. 4 sieve (excluding mineral filler supplements) must be produced from a source complying with the official quality requirements of this Section prior to crushing.

²The above requirements for soundness do not apply for aggregates having less than 10% material retained on the No. 4 sieve.

³The above requirements for wear do not apply to aggregates having less than 10% material retained on the No. 8 sieve.

⁴Required testing for sand and gravel.

(3) Product Control.

(a) Gradation and Plasticity.

TABLE 1107-1: AGGREGATES FOR STRUCTURES OR PIPE BACKFILL										
Type	% Retained-Square Mesh Sieves									Plasticity Index (Max.)
	2"	1 1/2"	1"	3/4"	3/8"	No. 4	No. 8	No. 40	No. 200	
SB-1 ¹	0	0-10		15-40	50-75		95-100			
SB-2 ¹			0	0-20	40-70	75-100	95-100			
SB-3 ²	0	0-5		5-30		35-60	45-70	60-84	80-92	2-8
PB-1	0	0-10		15-40	50-75		95-100			
PB-2			0	0-20	40-70	75-100	95-100			
PB-3 ³			0	0-30		35-60	50-75	70-90	90-100	8

¹Use SB designations for foundation stabilization material.

²Use SB-3 when the expected depth of foundation stabilization is less than 6 inches.

³Use PB-3 for flexible pipe backfill only.

(b) Deleterious Substances. Provide aggregates that are free from grass, weeds, roots, sticks, and other undesirable foreign matter.

b. MSE Walls: Precast Panel and Modular Block with Steel Soil Reinforcing Mesh.

(1) Composition. Use granular backfill material in the structure volume of sand, sand-gravel, or crushed stone, reasonably free from organics or other deleterious materials, and complies with the following:

(2) Quality. Submit representative material samples for the following tests to the Materials and Research Center, 2300 Van Buren, Topeka, KS 66611 (ATTENTION: Geotechnical Engineer) for acceptance prior to utilizing this material on the project.

(a) The Plasticity Index (P.I.) is 6 maximum, determined by KT-10.

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(b) An angle of internal friction of 34 degrees or greater, as determined by the standard direct shear test – AASHTO T 236, utilizing a sample of the material compacted to 95 percent of AASHTO T 99 Methods C or D (with oversize correction, as outlined in Note 9 in AASHTO T 99) at optimum moisture content.

(c) Soundness. Use material substantially free of shale or other soft, poor durability particles as determined in accordance with **SECTION 1115**. “Freeze and Thaw”, minimum 0.90 as determined in **DIVISION 1100**. Los Angeles Wear Abrasion, maximum 40%.

(d) Provide material that complies with **TABLE 1107-2**:

TABLE 1107-2: ELECTROCHEMICAL REQUIREMENTS (PANEL)	
Requirements	Test Method
Resistivity > 5000 ohm-cm	AASHTO T 288
pH > 5 < 10	AASHTO T 289

If the resistivity is less than 5000 ohm-cm, but greater than 3000 ohm-cm, the backfill material can be accepted if it complies with **TABLE 1107-3**:

TABLE 1107-3: ADDITIONAL ELECTROCHEMICAL REQUIREMENTS		
Property	Requirements	Test Method
Chlorides	< 100 parts per million	AASHTO T 291
Sulfates	< 200 parts per million	AASHTO T 290
Organic Content	< 1%	AASHTO T 267

(3) Product Control.

(a) Gradation.

TABLE 1107-4: AGGREGATES FOR PANEL MSE WALLS BACKFILL			
Sieve Size	4"	No. 40	No. 200
Percent Retained	0	40 - 100	95 - 100

(b) Coefficient of Uniformity. Provide material with a minimum coefficient of uniformity of 4 as defined by ASTM D 2487.

For select granular backfill material composed of crushed stone, submit a proposed project gradation with single-point gradations and tolerances for approval. For sand and sand-gravel combinations, a project gradation will be issued that will specify gradation tolerances after the proposed material is approved. Any quality assurance samples which fall outside the tolerances will necessitate re-approval to be in compliance with **subsection 1107.2 b.(2)**.

c. MSE Walls: Modular Block with Soil Reinforcing Geogrid.

(1) Composition. Use granular backfill material in the structure volume of sand, sand-gravel, or crushed stone, reasonably free from organics or otherwise deleterious materials, and complies with the following:

(2) Quality. Submit representative material samples for the following tests to the Materials and Research Center, 2300 Van Buren, Topeka, KS 66611 (ATTENTION: Geotechnical Engineer) for acceptance prior to utilizing this material on the project.

(a) The Plasticity Index (P.I.) is 6 maximum, determined by KT-10.

(b) An angle of internal friction of 34 degrees or greater, as determined by the standard direct shear test – AASHTO T 236, utilizing a sample of the material compacted to 95% of AASHTO T 99 Methods C or D (with oversize correction, as outlined in Note 9 in AASHTO T 99) at optimum moisture content.

(c) Soundness. “Freeze and Thaw”, minimum 0.90 as determined in **DIVISION 1100**. Los Angeles Wear Abrasion, maximum 40%.

(d) Provide material that complies with **TABLE 1107-5**:

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TABLE 1107-5: ELECTROCHEMICAL REQUIREMENTS (Block)		
	Requirements	Test Method
(Mesa)	pH > 3 < 11	AASHTO T 289
(Anchor Landmark)	pH > 5 < 8	AASHTO T 289
	Organic Content < 1%	AASHTO T 267

- (3) Product Control.
 (a) Gradation.

TABLE 1107-6: AGGREGATES FOR MODULAR BLOCK MSE WALLS BACKFILL				
Type of Material	% Retained – Square Mesh Sieves			
	2”	3/8”	No. 100	No. 200
Sand	0-25		90-100	95-100
Crushed Stone	0-25	50-100		95-100

- (b) Coefficient of Uniformity. Provide material with a minimum coefficient of uniformity of 4 as determined by ASTM D 2487.

For select granular backfill material composed of crushed stone, submit a proposed project gradation with single-point gradations and tolerances for approval. For sand and sand-gravel combinations, a project gradation will be issued that will specify gradation tolerances after the proposed material is approved. Any quality assurance samples which fall outside the tolerances will necessitate re-approval to be in compliance with **subsection 1107.2 c.(2)**.

d. Underdrain, Permeable or Granular Backfill.

(1) Composition. Provide washed crushed aggregate Type BD-1 and Type UD-1 composed of porphyry, sandstone, limestone or gravel.

(2) Quality.

- Soundness, minimum (KTMR-21) 0.90
- Wear, maximum (KTMR-24) 40%

(3) Product Control. Provide aggregate that complies with **TABLE 1107-7**

TABLE-1107-7: AGGREGATES FOR UNDERDRAIN AND OTHER PERMEABLE BACKFILL										
Type	% Retained-Square Mesh Sieves*									
	1 ½”	1”	¾”	3/8”	No. 4	No. 8	No. 16	No. 30	No. 50	No. 100
BD-1**	0	0-10	10-40		80-100		90-100		93-100	98-100
UD-1			0	0-15		40-60		70-95		98-100

*The “washed screen” value is for the No. 100 sieve. (Follow KT-3, except use the No. 100 sieve instead of the No. 200 sieve.)

**BD-1 is intended for use with a filter fabric.

(2) Deleterious substances.

- Shale or shale-like material, maximum (KT-8) 3.0%
- Clay Lumps and friable particles, maximum (KT-7) 3.0%
- Sticks (wet), maximum (KT-35) 1.0%

e. Crushed Stone.

(1) Composition. Provide material produced by the crushing of any type of stone complying with the following.

(2) Quality.

- Soundness, minimum (KTMR-21) 0.70
- Wear, maximum (KTMR-25) 50%

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(3) Product Control.

(a) Size Requirements. Provide uniformly graded crushed stone, from coarse to fine, for backfill that complies with **TABLE 1107-8**:

TABLE 1107-8: CRUSHED STONE BACKFILL			
Sieve Size	2"	3/8"	No. 16
Percent Retained	0	20 - 50	50 - 100

(b) Deleterious Substances.

- Clay lumps and friable particles, maximum (KT-7) 5.0%

1107.3 TEST METHODS

Test aggregates according to the applicable provisions of **SECTION 1115**.

1107.4 PREQUALIFICATION

Prequalify aggregate sources according to **subsection 1101.4**.

1107.5 BASIS OF ACCEPTANCE

Aggregates covered by this subsection are accepted based on the procedures described in **subsection 1101.5**.